

# EN 13060 Norm



*Lisa*

New Generation **B**

# EN 13060 The reference norm

EN 13060 is the reference norm for small water steam sterilizers. Small steam sterilizers are used for materials and equipment which are likely to come into contact with blood or body fluids. They are widely used for hygiene and infection control in dentistry, veterinary and general medical practices and in facilities for beauty therapists, tattooists and body-piercers.

The European Standard EN 13060 was enforced in June 2004.

It is the technical reference par excellence and raises the performance level of small steam sterilizers up to medical grade, ensuring the prevention of cross infection.

It includes fundamental sterilization concepts such as:

- > Description of the types of load and the relevant types of cycle (B, S, and N).
- > Thorough steam penetration into the load and adequate air removal.
- > Critical parameters: temperature, pressure and time.
- > Test methods and validation of sterilization processes.

## Important

It is the user's responsibility to ensure that the cycle selected is suitable for the types of load to be sterilized.

Not all sterilizers/cycles are appropriate for all types of load.

## Matching sterilization cycle to the types of load

The very specific loads used within the above mentioned fields of application call for different performance requirements of the sterilization cycles.

The Norm specifies different types of load and the corresponding test methods: unwrapped solid products, full porous loads, small porous loads, porous items, hollow loads and bagged, single and double wrapped products.

## Be aware of the different types of sterilizing cycle!

- > N Cycle: exclusively for Naked solid products. No transportation, no storage, for immediate use only.
- > S Cycle: only for Specific products as specified by the manufacturer (cycle table). It is essential that this cycle is used only for the types of load it was designed for.
- > B Cycle: provides medical grade sterilization as per a Big sterilizer. It will process all types of load specified in the Standard.

## Types of load



Solid load



Porous load



Hollow load



# Ensure your sterilizer conforms with the norm !

How can professionals be sure that the sterilizer they are to purchase is in full compliance with the new European Norm EN 13060:2004?

By asking for the following documentation:

## Declaration of conformity

The Norm EN 13060: 2004 must be mentioned.

## Declaration of conformity 97/23/EEC

Pressure equipment Directive.

## Works test

It is the final validation test to be performed on every sterilizer before it is released for use. It guarantees to the user that all cycles are suitable for the types of load they were designed for.

## Detailed cycle table providing:

- > The types of cycle available: B, S or N
- > The types of load each cycle is and is not designed for
- > The maximum load mass for both solid and porous loads.



## Lisa safe concept: totally Type B!

W&H are aware that a sterilizer should be user-friendly and always give reliable and consistent results. Since only the Class B cycle provides safe sterilization to all types of load, Lisa sterilizers were designed to provide exclusively Class B cycles. This means that all cycles have the same profile which always includes fractioned pre-vacuum and complete pulsed vacuum drying.

## This means:

- > No specific training on the load type selection required for the user.
- > The selected cycle is always correct for the types of load to be sterilized.
- > Totally safe sterilization to free the user of responsibility!





EN13060 001 09 AEN Rev2 Subject to alterations www.citrasan.fr

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